Modeling and Control of Membranes for Gossamer Spacecraft

Part 1: Theory

Autonomy & Control Section, Jet Propulsion Laboratory, California Institute of Technology, Marco Quadrelli[§], Sam Sirlin Pasadena, CA 91109

Abstract— In this paper, Part 1 of 2, we derive the incremental equations of motion for a membrane to be used in simulations of gossamer spacecraft and, in particular, of precision inflatable structures. A boundary integral formulation is also presented, as a promising alternative to the finite element derivation. Some numerical results complete the paper. A discussion on control problems posed by large membrane structures in space will be the subject of Part 2.

Keywords— dynamics, control, membranes, inflatables, spacecraft.

I. Introduction

figuring or evolving in response to changing mission condiextensive adaptive capabilities, eventually capable of recona thin structure performing multiple functions. It possesses breakthrough reductions in mission cost. craft implies that its subsystems are highly-integrated with into a small launch volume. Typically, a gossamer spacefloating in air; a large, ultra-lightweight system, packaged substantial,The term gossamer signifies something light, delicate, insolar sails, and heat control surfaces such as solar shields. built from inflatable structures, reflecting surfaces such as and analyzing gossamer-type spacecraft such as antennas dynamics and control problems one faces when modeling The purpose of this paper is to shed some light on the Because of these attributes, gossamer systems offer or tenuous. Examples are: a film of cobwebs

Gossamer spacecraft at the present moment in time may be classified in those used for large apertures and in those used for solar sails and solar shields. Both types present their own problems when it comes to modeling, simulation, and control. Inflatable structures have been proposed as a low cost alternative for large apertures in space. One of the problems that inflatable large apertures present is the necessity of reaching a high surface accuracy for the inflated membrane reflector, in order for the antenna to perform satisfactorily at the required electromagnetic bandwidth. For a radio-interferometric mission such as ARISE (Advanced Radio Interferometry between Space and Earth), the expected surface accuracy error on the 25 meter inflatable dish is below 1 mm rms. Figure 1 shows the ARISE in-

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technological advancements are necessary for the mission to become a reality.

The effective surface accuracy of an inflatable antenna depends on many factors such as: systematic manufacturing errors, long-term ageing or creep of the polymeric membrane, quasi-static thermal distortions, and dynamic noise propagating from cooling equipment or attitude control devices. Even if in an ideal world most of these errors could be compensated by active means, there always remains a basic surface error. This surface error, expressed as some measure of difference between the real surface and the design paraboloid, is what the coefficients of the Zernike polynomial try to map. A pictorial representation of the first six Zernike polynomials for a circular optical element is depicted in Figure 2.

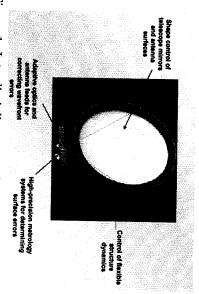


Figure 1. Interdisciplinary requirements for inflatable antennas.

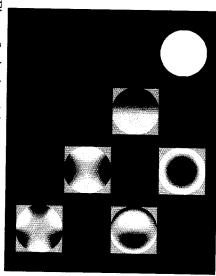


Figure 2. A pictorial representation of Zernike's polynomials.

Using a finite element method, we have derived the incremental equations of motion for a membrane to be used in

simulations of precision inflatable structures. A boundary integral formulaton has also been presented, as a promising alternative to the finite element derivation. We also summarize some of the modelling effort developed for the DRDF Contract Shape Control of Inflatable Reflectors.

scope of this study and require further investigation. modeling or of the inflation procedure are not within the surface is reasonably free of wrinkles. a certain amount of pre-tension, which ensures that the turns out that a membrane that inflates is always under an otherwise flat membrane into a paraboloid [Ref.[1]]. It Some studies have already been done on the inflation of which, after inflation, assumes the form of a paraboloid. characteristics: orthotropic or homogeneous linear elastic type problem for such a membrane is an inflatable reflector material, large displacements and small strain. The protomembranes of inflatable structures, and with the following have a simulation tool that can deal with the dynamics of develop these membrane models came from the need to Some membrane models will be discussed. The idea to Details of wrinkle

Of interest in this paper is the accuracy obtainable on the final shape of this surface after inflation, and also the method (or methods) to model and control this shape to a pre-specified accuracy. This is the essence of shape control.

and a list of references concludes this paper. have already been laid out theoretically. The conclusion straints, wait to be developed and implemented, but which of derivation, membrane kinematics, membrane dynamics, deals with alternative models which, because of time condeals with the validation of the element by comparing to undergoing inflation. We divide the derivation in method previous results existing in the literature. Another section and finite element model. ware environment and that accurately models a membrane based IMOS (Integrated Modeling of Optical Systems) softof a membrane that can be integrated in the MATLAB-Second, we develop a finite element model of the dynamics with the basics of membranes subject to initial tension. This paper is divided into several sections. First, we deal A later section of this paper

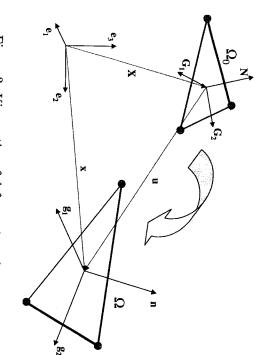


Figure 3. Kinematics of deformation of membrane element.

II. Modeling of an isotropic membrane subject to pressure, initial tension, and follower loads

We follow the development of [Ref.[3]] and the representation of Figure 3 for the nonlinear analysis of thin walled membranes with arbitrary geometry. We develop a displacement-based finite element interpolation scheme which includes the effects of initial tension, pressure load, and follower loads. Follower loads are included to represent actuator forces acting, to a first approximation, in the plane of the membrane. This is the case with embedded piezoelectrics.

A. Membrane kinematics

tical load. A point (ξ, η) of the membrane surface initially the membrane of a drum), or to be able to support a verable to support a minimum of bending stiffness (think of located at $X=X_ie_i$ initial pretension load is required for the membrane to be inclusion of bending effects is unnecessary, since a memin-plane loads. brane used for a space inflatable structure reacts only to is much smaller than the smallest radius of curvature of ing with thin membranes, which means that the thickness \mathcal{C}_u and the deformed configuration by \mathcal{C}_d . ness $\{\Omega_0, h_0\}$ deforms into an element of area and thickthe membrane. ness $\{\Omega, h\}$. An element of membrane of undeformed area and thickgeneral case of material response can be found in [Ref. [3]]. linear elastic constitutive equations. vectors \mathbf{e}_i) to describe the geometry, and homogeneous rectangular coordinates (parameterized by the fixed basis Our particular case is that in which we use cartesian We denote the undeformed configuration by As a matter of fact, the inclusion of an We do not include bending effects. gets displaced into a point located at More details We are deal-

$$\mathbf{x} = \mathbf{X} + \mathbf{u} = \mathbf{x_i} \mathbf{e_i} \tag{1}$$

where **u** is the displacement vector. The membrane may have initial curvature, therefore initial base vectors $\mathbf{G}_1 = \frac{\partial \mathbf{X}}{\partial \xi}$ and $\mathbf{G}_2 = \frac{\partial \mathbf{X}}{\partial \eta}$ can be derived. For an initially flat membrane, they are $\mathbf{G}_1 = \begin{pmatrix} 1 & 0 & 0 \end{pmatrix}$ and $\mathbf{G}_2 = \begin{pmatrix} 0 & 1 & 0 \end{pmatrix}$ since $\xi = x$ and $\eta = y$. In the deformed configuration, we also have:

$$\mathbf{g}_{1} = \mathbf{X}_{,1} + \mathbf{u}_{,1} = \left(1 + \frac{\partial u}{\partial x} \quad \frac{\partial v}{\partial x} \quad \frac{\partial w}{\partial x} \right) \tag{2}$$

$$\mathbf{g_2} = \mathbf{X}_{,2} + \mathbf{u}_{,2} = \begin{pmatrix} \frac{\partial u}{\partial y} & 1 + \frac{\partial v}{\partial y} & \frac{\partial w}{\partial y} \end{pmatrix}$$
(3)

where (u, v, w) denote the components of the displacement vector **u** in cartesian rectangular coordinates. The metric coefficients of the undeformed and deformed membrane surface can then be written as $(\alpha, \beta = 1, 2)$:

$$G_{\alpha\beta} = \mathbf{X}_{,\alpha} \cdot \mathbf{X}_{,\beta} \tag{4}$$

$$g_{\alpha\beta} = \mathbf{x}_{,\alpha} \cdot \mathbf{x}_{,\beta} \tag{5}$$

and allow the definition of the membrane strain tensor

$$E_{\alpha\beta} = \frac{1}{2} \left(g_{\alpha\beta} - G_{\alpha\beta} \right) \tag{6}$$

The strain tensor components can be assembled in vector form as follows:

$$\mathbf{E} = (E_{11} \quad E_{22} \quad E_{12}) \tag{7}$$

Since we adopt a finite element interpolation scheme, we can write

$$\mathbf{u} = \mathbf{S}\mathbf{q} \tag{8}$$

where ${\bf S}$ is a matrix of interpolation coefficients, and ${\bf q}$ the vector of nodal displacements.

B. Membrane kinetics

To describe the kinetics of the membrane, we use the Principle of Virtual Work, which states that for any admissible displacement field **u**, the membrane deforms to external loads so as the following variational functional is made stationary:

$$egin{array}{ll} G_{dyn}\left(\mathbf{u},oldsymbol{\delta u}
ight) &=& \int_{\Omega_0} h_o
ho_o\ddot{\mathbf{u}}\cdotoldsymbol{\delta u}\mathrm{d}\Omega_0 + \ &\int_{\Omega_0} h_o\mathbf{S}\cdotoldsymbol{\delta E}\mathrm{d}\Omega_0 - \ &\int_{\Omega_0} h_o\mathbf{p}\mathbf{n}\cdotoldsymbol{\delta u}\mathrm{d}\Omega_0 - \ &\int_{\Omega_0} h_o\mathbf{f_e}\cdotoldsymbol{\delta u}\mathrm{d}\Omega_0 \end{array}$$

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where: $\delta \mathbf{u}$ is a displacement test vector function, ρ_o is the material density in \mathcal{C}_d , $\ddot{\mathbf{u}}$ the translational acceleration of a point, \mathbf{S} the second Piola-Kirchhoff stress tensor, \mathbf{E} the membrane strain tensor, p is the scalar pressure, \mathbf{n} is the vector normal to the surface in \mathcal{C}_d , and \mathbf{f}_e is the vector of external conservative or non-conservative (i.e., follower) forces acting on the membrane. Any forces due to control action are represented by \mathbf{f}_e .

Let us summarize the development we are after in the case of linear material response and small deformations.

Initial tension effects are a very crucial issue and may significantly change the natural frequencies of the antenna dish compared to the case in which initial tension is absent. From a structural point of view, the work done by the internal forces is composed of three additive terms:

- internal work due to the material properties, which comes only from the linear part of the constitutive relationship between stresses and strain, and which is constant for a linearly elastic (even orthotropic) material;
- internal work due to initial displacements;
- \bullet internal work due to the initial force and moment components.

Assuming that the initial configuration of the membrane is statically equilibrated, the contribution of the initial displacements is zero.

From a finite element point of view, the material and initial load work become the (linear) material stiffness matrix and the geometrical stiffness matrix. In general, the geometrical stiffness matrix, which depends on the load, is also configuration dependent, in the sense that it also depends

on the rotational degrees of freedom in a very non-linear fashion. In the case we restrict ourselves to linear structural dynamics, we must impose that the nodal rotations θ are small, i.e., such that $sin\theta \approx \theta$.

In the case of the membrane reflector, the initial load acts in the plane of the membrane with three components, i.e. the force resultant in the x direction N_x , the force resultant in the y direction N_y , and the shear force resultant N_xy . Although the initial shape is curved, the deformation pattern should be such that the maximum angular deformation is extremely small. The pre-load applied by the turnbuckles ensures this. Since there are no localized forces perpendicular to the plane of the membrane (only distributed pressures of very low intensity compared to the lateral pre-load), and the thickness is very small, the response is localized to the membrane plane as a state of plane stress. A membrane model is more adequate than a shell model, since we expect the bending response to be a lot more negligible than the in-plane axial response, and because large rotations due to bending action do not take place.

The problem is now reduced to that of designing a linear elastic membrane element, with small rotational deformation, and subject to the effect of the initial in plane load, pressure load, and follower forces.

The equilibrium equations of an element of the membrane initially located on the x-y plane are

$$\frac{\partial N_x}{\partial x} + \frac{\partial N_{xy}}{\partial y} + p_x = 0 \tag{10}$$

in the x direction,

$$\frac{\partial N_{xy}}{\partial x} + \frac{\partial N_y}{\partial y} + p_y = 0 \tag{11}$$

in the y direction, and

$$\frac{\partial}{\partial x} \left(N_x \frac{\partial z}{\partial x} + N_{xy} \frac{\partial z}{\partial y} \right) + \frac{\partial}{\partial y} \left(N_{xy} \frac{\partial z}{\partial x} + N_y \frac{\partial z}{\partial y} \right) + p_z = 0 \quad (12)$$

in the z direction, where

$$N_x = \int_t \sigma_{xx} dz \tag{13}$$

$$N_y = \int_t \sigma_{yy} dz \tag{14}$$

$$N_{xy} = N_{yx} = \int_t \sigma_{xy} dz \tag{15}$$

and t is the membrane thickness. Neglecting terms of order higher than the second, the strain-displacement relationships are:

$$\epsilon_{xx} = E_{11} = \frac{\partial u}{\partial x} + \frac{1}{2} \left[\left(\frac{\partial u}{\partial x} \right)^2 + \left(\frac{\partial v}{\partial x} \right)^2 + \left(\frac{\partial w}{\partial x} \right)^2 \right]$$
 (16)

$$\epsilon_{yy} = E_{22} = \frac{\partial v}{\partial y} + \frac{1}{2} \left[\left(\frac{\partial u}{\partial y} \right)^2 + \left(\frac{\partial v}{\partial y} \right)^2 + \left(\frac{\partial w}{\partial y} \right)^2 \right]$$
(17)

$$\epsilon_{xy} = 2E_{12} = \frac{\partial v}{\partial x} + \frac{\partial u}{\partial y} + \frac{\partial u}{\partial x} \frac{\partial u}{\partial y} + \frac{\partial v}{\partial x} \frac{\partial v}{\partial y} + \frac{\partial w}{\partial x} \frac{\partial w}{\partial y}$$
(18)

The presence of the squared terms is necessary to incorporate the effect of the initial tension. In fact, neglecting some small terms, the potential energy contribution associated with the initial stress effect is given by

$$V = \frac{h_0}{2} \int_V \left[N_x \left(\frac{\partial w}{\partial x} \right)^2 + N_y \left(\frac{\partial w}{\partial y} \right)^2 + 2N_{xy} \frac{\partial w}{\partial x} \frac{\partial w}{\partial y} \right] dx dy \tag{19}$$

The resultant membrane element stiffness matrix is given by the term caused by the initial stresses, which results in contributions to the nodal rotations θ_x and θ_y components, in addition to the linear elastic term which because of the plane stress assumption acts on the nodal u and v components.

associated with each beam element. stiffness matrix acts on the rotational degrees of freedom elements which model the struts. Again, this initial stress tial stress matrix needs to be derived also for the beam structural support for the membrane. Therefore, an iniinitial stress terms in the struts and torus which provide This is an iterative process, and should also include the ing of the deformation of the membrane during simulation. of the deformation of the membrane requires the updatsurface will not change in time. A more accurate analysis step, and the resulting static deformation of the membrane tion can be computed for the whole membrane at the initial component. Given the load on the rim, an equilibrium solusumed equal to a constant value at the beginning of the simulation, and consists of a radial and a circumferential the pretension at the constant force springs, may be asmembrane rim location. This constant load is caused by approximate solution would include a constant load at the procedure can only be iterative in nature, but a first order a procedure is needed to compute the initial stresses. This Once the membrane element has been modified this way,

Note that the effect of material orthotropy enters the elastic stiffness matrix. This matrix needs to be rederived for orthotropy, but it can be done in a straightforward manner since the difference with respect to the case of isotropy lies only in a different constitutive tensor linking stress to strain components.

C. Residual and Tangent Stiffness derivation

Upon linearizing 9 by taking the directional derivative in the direction of an increment $\Delta \mathbf{u}$, we obtain the following result:

$$\Delta G_{dyn}\left(\mathbf{u}, \boldsymbol{\delta u}\right) \cdot \Delta \mathbf{u} = \int_{\Omega_{0}} h_{o} \rho_{o} \Delta \ddot{\mathbf{u}} \cdot \boldsymbol{\delta u} d\Omega_{0} + (20)$$

$$\int_{\Omega_{0}} h_{o} \Delta \mathbf{S} \cdot \boldsymbol{\delta E} d\Omega_{0} + \int_{\Omega_{0}} h_{o} \mathbf{S} \cdot \boldsymbol{\delta \Delta E} d\Omega_{0} - \int_{\Omega_{0}} h_{o} p \Delta \mathbf{n} \cdot \boldsymbol{\delta u} d\Omega_{0} - \int_{\Omega_{0}} h_{o} \Delta \mathbf{f_{e}} \cdot \boldsymbol{\delta u} d\Omega_{0} - \int_{\Omega_{0}} h_{o} \Delta \mathbf{f_{e}} \cdot \boldsymbol{\delta u} d\Omega_{0}$$

Upon substituting equation 8 into 9, we derive the tangent matrices as follows. The first term of this expression leads to the inertia matrix. The second term leads to the material stiffness matrix. The third term leads to the geometric stiffness matrix. The fourth term leads to the pressure stiffness matrix. The last term leads to the follower load matrix. Equation 9 also represents the work performed by the residual generalized forces acting on the structure any time the displacement variation $\delta \mathbf{u}$ from any intermediate equilibrium configuration is different from zero. Therefore equation 9 defines the residual load vector.

The total stiffness matrix is given by

$$\mathbf{K_T} = \mathbf{K_e} + \mathbf{K_\sigma} + \mathbf{K_p} + \mathbf{K_f} \tag{21}$$

and is obviously unsymmetric on account of the pressure and follower loads.

C.1 Inertia matrix

The inertia matrix is simply:

$$\mathbf{M} = \int_{\Omega_0} \mathbf{h}_0 \boldsymbol{\rho}_0 \mathbf{S}^{\mathbf{T}} \cdot \mathbf{S} d\Omega_0$$
 (22)

C.2 Material stiffness matrix

To compute the material stiffness matrix, we need the constitutive equation. For a homogeneous, isotropic, and linear elastic material, the constitutive equation may be written as

$$\mathbf{S} = \mathbf{C} \cdot \mathbf{E} \tag{23}$$

where C is a matrix derived from the elasticity tensor, and which contains terms depending only on the Young's modulus E and Poisson's ratio ν . The strain-displacement relationship is also needed. The exact representation is given in equations 16, 17, and 18. The linear strain vector does not include any contribution from the displacement w, and may be written as:

$$\mathbf{E}_{\text{lin}} = \begin{pmatrix} N_{u,x} & N_{v,y} & \frac{1}{2} (N_{u,y} + N_{v,x}) \end{pmatrix} \mathbf{q}$$
 (24)

where $N_{u,x}$ and $N_{v,y}$ represent the derivatives of the shape functions associated with the u and v displacements. In incremental form:

$$\Delta \mathbf{E}_{\text{lin}} = \mathbf{BS} \Delta \mathbf{q} \tag{25}$$

where **B** is an operator matrix. Consequently, the linear elastic material stiffness matrix becomes:

$$\mathbf{K}_{\mathbf{e}} = \int_{\Omega_{\mathbf{o}}} \mathbf{h}_{\mathbf{o}} \mathbf{L}^{\mathbf{T}} \mathbf{C} \mathbf{L} d\Omega_{\mathbf{0}}$$
 (26)

where $\mathbf{L}=\begin{pmatrix} N_{u,x} & N_{v,y} & \frac{1}{2}\left(N_{u,y}+N_{v,x}\right) \end{pmatrix}$. Since naturally a membrane has no stiffness in the w direction, there is no contribution from the w displacement.

C.3 Geometric stiffness matrix

The nonlinear terms of the strain tensor may be written as follows:

$$= \frac{1}{2} \left(\begin{array}{c} \mathbf{q^{T}} \left(\mathbf{N_{u,x}^{T}} \mathbf{N_{u,x}} + \mathbf{N_{v,x}^{T}} \mathbf{N_{v,x}} + \mathbf{N_{w,x}^{T}} \mathbf{N_{w,x}} \right) \mathbf{q} \\ \mathbf{q^{T}} \left(\mathbf{N_{u,y}^{T}} \mathbf{N_{u,y}} + \mathbf{N_{v,y}^{T}} \mathbf{N_{v,y}} + \mathbf{N_{w,y}^{T}} \mathbf{N_{w,y}} \right) \mathbf{q} \\ \mathbf{q^{T}} \left(\mathbf{N_{u,x}^{T}} \mathbf{N_{u,y}} + \mathbf{N_{v,x}^{T}} \mathbf{N_{v,y}} + \mathbf{N_{w,x}^{T}} \mathbf{N_{w,y}} \right) \mathbf{q} \end{array} \right)$$

and

$$\Delta \mathbf{E}_{\text{nonlin}} = \frac{\partial \mathbf{E}_{\text{nonlin}}}{\partial \mathbf{q}} \Delta \mathbf{q}$$
 (28)

3

$$\Delta E_{\text{nonlin}_{11}} = \mathbf{q}^{T} \left(\mathbf{N}_{\mathbf{u},\mathbf{x}}^{T} \mathbf{N}_{\mathbf{u},\mathbf{x}} + \mathbf{N}_{\mathbf{v},\mathbf{x}}^{T} \mathbf{N}_{\mathbf{v},\mathbf{x}} + \mathbf{N}_{\mathbf{w},\mathbf{x}}^{T} \mathbf{N}_{\mathbf{w},\mathbf{x}} \right)$$

$$\cdot \Delta \mathbf{q}$$

$$= \mathbf{q}^{T} \mathbf{G}_{11} \Delta \mathbf{q}$$
(29)

 $egin{array}{lll} \Delta \mathrm{E}_{\mathrm{nonlin}_{22}} &=& \mathrm{q}^{\mathrm{T}} \mathrm{G}_{22} \Delta \mathrm{q} \ \Delta \mathrm{E}_{\mathrm{nonlin}_{12}} &=& \mathrm{q}^{\mathrm{T}} \mathrm{G}_{12} \Delta \mathrm{q} \end{array}$

$$\delta\Delta\mathbf{E}_{\mathrm{nonlin}_{11}} = \delta\mathbf{q}^{\mathbf{T}}\mathbf{G}_{11}\Delta\mathbf{q}$$

 $\delta\Delta\mathbf{E}_{\mathrm{nonlin}_{22}} = \delta\mathbf{q}^{\mathbf{T}}\mathbf{G}_{22}\Delta\mathbf{q}$
 $\delta\Delta\mathbf{E}_{\mathrm{nonlin}_{12}} = \delta\mathbf{q}^{\mathbf{T}}\mathbf{G}_{12}\Delta\mathbf{q}$

Therefore, we can write that the internal work contribution is as follows:

$$\begin{split} \mathbf{\Delta} \int_{\Omega_0} \mathbf{h}_0 \mathbf{S} \cdot \boldsymbol{\delta} \mathbf{E} d\Omega_0 \\ = \int_{\Omega_0} h_0 \Delta \mathbf{S} \cdot \boldsymbol{\delta} \mathbf{E} d\Omega_0 + \int_{\Omega_0} \mathbf{h}_0 \mathbf{S} \cdot \boldsymbol{\delta} \Delta \mathbf{E} d\Omega_0 = \\ \int_{\Omega_0} h_0 \left(\Delta \mathbf{E}_{\mathbf{lin}}^{\mathbf{T}} \mathbf{C} \boldsymbol{\delta} \mathbf{E}_{\mathbf{lin}} \right) d\Omega_0 + \\ \int_{\Omega_0} h_0 \left(\Delta \mathbf{E}_{\mathbf{lin}}^{\mathbf{T}} \mathbf{C} \boldsymbol{\delta} \mathbf{E}_{\mathbf{lin}} \right) d\Omega_0 + \\ \int_{\Omega_0} h_0 \left(\Delta \mathbf{E}_{\mathbf{nonlin}}^{\mathbf{T}} \mathbf{C} \boldsymbol{\delta} \mathbf{E}_{\mathbf{lin}} \right) d\Omega_0 + \\ \int_{\Omega_0} h_0 \left(\mathbf{S}^{\mathbf{T}} \boldsymbol{\delta} \Delta \mathbf{E}_{\mathbf{lin}} \right) d\Omega_0 + \\ \int_{\Omega_0} h_0 \left(\mathbf{S}^{\mathbf{T}} \boldsymbol{\delta} \Delta \mathbf{E}_{\mathbf{lin}} \right) d\Omega_0 + \\ \int_{\Omega_0} h_0 \left(\mathbf{S}^{\mathbf{T}} \boldsymbol{\delta} \Delta \mathbf{E}_{\mathbf{lin}} \right) d\Omega_0 + \\ \end{split}$$

The first term is the linear elastic material stiffness matrix. The geometric stiffness matrix is therefore derived as:

$$egin{array}{lll} \mathbf{K}_{\sigma} &=& \int_{\Omega_0} h_{_0} \left(\mathbf{S^T} oldsymbol{\delta \Delta E_{\mathrm{lin}}}
ight) d\Omega_0 \ &+ \int_{\Omega_0} h_{_0} \left(\mathbf{S^T} oldsymbol{\delta \Delta E_{\mathrm{nonlin}}}
ight) d\Omega_0 \ &=& \int_{\Omega_0} h_{_0} \left(\mathbf{S^T} oldsymbol{\delta \Delta E_{\mathrm{nonlin}}}
ight) d\Omega_0 \end{array}$$

Using 30, we obtain:

$$\mathbf{K}_{\sigma} = \int_{\Omega_0} \mathbf{h}_0 \left(\mathbf{S}_{11} \mathbf{G}_{11} + \mathbf{S}_{22} \mathbf{G}_{22} + 2 \mathbf{S}_{12} \mathbf{G}_{12} \right) d\Omega_0$$
 (33)

(27) The remaining terms in 31 pertain to a true nonlinear analysis, and are higher order displacement-dependent matrices which we neglect since we adopt an incremental solution method.

C.4 Pressure load stiffness matrix

The pressure load stiffness matrix needs a particular derivation. First, the unit vector normal to the deformed surface can be written as:

$$\mathbf{n} = \frac{\mathbf{g}_1 \times \mathbf{g}_2}{|\mathbf{g}_1 \times \mathbf{g}_2|} \tag{34}$$

and the deformed element area is

$$d\Omega = \frac{|\mathbf{g_1} \times \mathbf{g_2}|}{|\mathbf{G_1} \times \mathbf{G_2}|} d\Omega_0 \tag{35}$$

so that the incremental work due to pressure is

(30)

$$\Delta \delta \Pi_p \cdot \delta \mathbf{u} = -\int_{\Omega_0} \mathbf{h}_0 \frac{(|\Delta \mathbf{g}_1 \times \mathbf{g}_2| + |\mathbf{g}_1 \times \Delta \mathbf{g}_2|)}{|\mathbf{G}_1 \times \mathbf{G}_2|} \cdot \delta \mathbf{u} d\Omega_0$$
(36)

Here, $\Delta \mathbf{g}_{\alpha} = \mathbf{H}_{\alpha} \Delta \mathbf{q}$ and

$$\Delta \mathbf{g}_1 \times \mathbf{g}_2 = \left[-(\mathbf{H}_2 \mathbf{q})^{\times} \mathbf{H}_1 \right] \Delta \mathbf{q} = \mathbf{F}_1 \Delta \mathbf{q}$$
 (37)

$$\mathbf{g_1} \times \Delta \mathbf{g_2} = \left[(\mathbf{H_1 q})^{\times} \mathbf{H_2} \right] \Delta \mathbf{q} = \mathbf{F_2} \Delta \mathbf{q}$$
 (38)

where $(\cdot)^{\times}$ denotes the skew-symmetric matrix associated with the vector (\cdot) . Consequently, the pressure load matrix becomes:

$$\mathbf{K}_{\mathbf{p}} = -\int_{\mathbf{\Omega}_{\mathbf{0}}} \mathbf{h}_{\mathbf{0}} \mathbf{p} \left(\mathbf{F}_{1} + \mathbf{F}_{2} \right)^{\mathbf{T}} \mathbf{S} d\mathbf{\Omega}_{\mathbf{0}}$$
 (39)

C.5 Follower load stiffness matrix

The follower load stiffness matrix also requires a special derivation. In incremental form, we have that the work is

$$\Delta \delta \Pi_f \cdot \delta \mathbf{u} = -\int_{\Omega_0} \mathbf{h}_0 \Delta \mathbf{f}_e \cdot \delta \mathbf{u} \frac{|\mathbf{g_1} \times \mathbf{g_2}|}{|\mathbf{G_1} \times \mathbf{G_2}|} d\Omega_0 \qquad (40)$$

(31)

But for conservative forces (i.e., their direction is always along the \mathbf{e}_i basis)

$$\mathbf{f_e} = \mathbf{f_{e_1}} \frac{\mathbf{G_1}}{|\mathbf{G_1}|} + \mathbf{f_{e_2}} \frac{\mathbf{G_2}}{|\mathbf{G_2}|}$$
 (41)

(32)

whereas for non-conservative or follower forces (i.e., their direction follows the deformation)

$$\mathbf{f_e} = \mathbf{f_{e_1}} \frac{\mathbf{g_1}}{|\mathbf{g_1}|} + \mathbf{f_{e_2}} \frac{\mathbf{g_2}}{|\mathbf{g_2}|}$$
 (42)

Also,

$$\Delta \mathbf{f}_{\mathbf{e}} = \mathbf{f}_{\mathbf{e}_{1}} \Delta \left(\frac{\mathbf{g}_{1}}{|\mathbf{g}_{1}|} \right) + \mathbf{f}_{\mathbf{e}_{2}} \Delta \left(\frac{\mathbf{g}_{2}}{|\mathbf{g}_{2}|} \right) = \mathbf{\Xi} \Delta \mathbf{q}$$
 (43)

and the follower load stiffness is

$$\mathbf{K_f} = -\int_{\Omega_0} \mathbf{h_o} \mathbf{\Xi}^{T} \mathbf{S} \frac{|\mathbf{g_1} \times \mathbf{g_2}|}{|\mathbf{G_1} \times \mathbf{G_2}|} d\Omega_0$$
 (44)

From 43, we have that

$$\Delta\left(\frac{\mathbf{g_1}}{|\mathbf{g_1}|}\right) = \left[\frac{\mathbf{H_1}}{|\mathbf{g_1}|} - \frac{(\mathbf{g_1} \cdot \mathbf{H_1})\mathbf{g_1}}{(|\mathbf{g_1}|)^3}\right] \Delta \mathbf{q} = \mathbf{T_1} \Delta \mathbf{q} \quad (45)$$

$$\Delta \left(\frac{\mathbf{g_2}}{|\mathbf{g_2}|} \right) = \mathbf{T_2} \Delta \mathbf{q} \tag{46}$$

and consequently

$$\mathbf{E} = \mathbf{f}_{\mathbf{e}_1} \mathbf{T}_1 + \mathbf{f}_{\mathbf{e}_2} \mathbf{T}_2 \tag{47}$$

For conservative forces, there is no tangent stiffness matrix, and the residual vector takes the general form

$$\mathbf{F}_{i} = \int_{\Omega_{0}} \mathbf{h}_{o} \mathbf{S}^{T} \mathbf{f}_{e} \frac{|\mathbf{g}_{1} \times \mathbf{g}_{2}|}{|\mathbf{G}_{1} \times \mathbf{G}_{2}|} d\Omega_{0}$$
(48)

III. MODELING OF WRINKLING IN THE MEMBRANE

destructive effects for the whole structure. ized electrostatic charging, and arcing may also occur with cracks and puncturing in the film are also sources of localand peeling. This is of course a very negative condition, as may form, which sometimes are conducive to local cracking main after inflation that have to be eliminated actively. the inflation equipment. More generally, some wrinkles redisappear when the film is subjected to gas pressure from When the film is packaged and folded, occasional creases wrinkling present in the surface. These wrinkles partially work, is shown in Figure 4. One may notice the extensive film with embedded rip-stops, used in inflatable spacecraft purposes only. This section is purely descriptive, A photograph of a Fluorinated Polymide and for illustrative

the state of strain corresponding to a tense, wrinkled, or school of thought [Pipkin, Steigmann, et al.] is based on the concept of a relaxed strain energy. This is a reformulaforms in different regions of strain space, associated with tion of the problem so that the strain energy takes different each stage of an incremental loading procedure. iterative algorithms that eliminate compressive stress in comprise the domain of the strain energy function. Therecause the elastic moduli vary discontinuously across fore these finite element based methods typically involve boundaries of various sub-domains in strain space that the structure becomes slack once a wrinkle has formed, beof the strain energy becomes ill-conditioned when a part of traditional finite elements. However, the second derivative thought [Roddeman, Schrefler, et al.] solve the problem by with the modeling of wrinkling membranes. One school of There are two different schools of thought that have dealt Another the

completely slack condition. The construction of the composite strain energy function is determined a priori from minimum energy considerations. When the relaxed strain energy is used, compressive stresses are excluded automatically. A future paper will deal with wrinkling modeling and control of wrinkling processes in ultra-lightweight space vehicles.

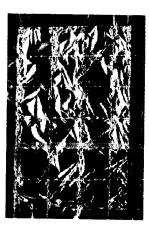


Figure 4. What a Fluorinated Polyimide film with embedded rip-stops looks like.

IV. BOUNDARY INTEGRAL FORMULATION

ysis of membranes in which bending action is not entirely negligible. in a very efficient interpolation scheme for dynamics analof the bending terms. Consequently, the ubiquitous shear the advantage that it is equivalent to a reduced integration variational formulation, in which not only displacements, locking problem of shells is entirely avoided. This result but also stresses are interpolated. A mixed method has interior of the domain). Furthermore, we adopt a mixed the advantage of reduced dimensionality since they retain less number of nodes (boundary integral formulations have a more efficient finite element interpolation scheme with negligible. In this derivation, we adopt a boundary interial surfaces where bending deformation are not entirely membrane models, this is section applies to shells, i.e. maboundary nodes only, and assume an exact solution in the tegral approach with the objective in mind of developing low shell elements. which can be applied to the development of efficient shal-In this section, we describe a theoretical development Although in this paper we focus on

We assume a shallow shell theory, i.e. the deviation of the real surface from a flat surface is small compared to the principal curvatures. See Figure 5. We assume homogeneous, isotropic, linear elastic material, negligible shear deformation and rotary inertia, constant thickness.

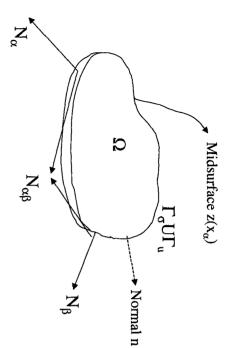


Figure 5. Surface stresses in shallow shell

displacement, or compatibility equations as: midsurface $z = z(x_{\alpha})$ by the subscripts $(\alpha, \beta = 1, 2)$, and by $R_{\alpha\beta}$ the initial curvatures, we may write the strain-Denoting quantities on the shell surface identified by its

$$\varepsilon_{\alpha\beta} = \frac{1}{2} \left(u_{,\alpha} + u_{,\beta} + w_{,\alpha} w_{,\beta} + \frac{2w}{R_{\alpha\beta}} \right) \tag{49}$$

where $\varepsilon_{\alpha\beta}$ are the components of the strain tensor and $R_{\alpha\beta} = -\frac{1}{z_{,\alpha\beta}}$. The constitutive equations can be written

$$N_{\alpha\beta} = C_{\alpha\beta\gamma\delta} \,\,\varepsilon_{\gamma\delta} \tag{50}$$

where $N_{\alpha\beta}$ are the components of the membrane surface stress, and $C_{\alpha\beta\gamma\delta}$ the constitutive tensor $(C = \frac{Eh}{1-\nu^2})$ is the tensile stiffness). The in-plane equilibrium equations are:

$$N_{\alpha\beta,\beta} + b_{\alpha} = \rho \ddot{u}_{\alpha} \tag{51}$$

and the out-of-plane equations are:

$$(N_{\alpha\beta}w_{\beta})_{,\alpha} + b_3 + N_{\alpha\beta} z_{,\alpha\beta} = \rho \ddot{w}$$
 (52)

ments are prescribed (Γ_u, Γ_w) are $u_\alpha = \overline{u}_\alpha$ and $w = \overline{w}$, and the boundary conditions on the boundary where tractions are prescribed $(\Gamma_\sigma, \Gamma_v)$ are $N_{\alpha\beta}n_\beta = \overline{p}_\alpha$ and $\overline{V}_n = V_n$, The boundary conditions on the boundary where displace-

in-plane and out-of-plane equilibrium as: Using a weighted residual approach, we may write the

$$\int_{\Omega} (N_{\alpha\beta,\beta} + b_{\alpha} - \rho \ddot{u}_{\alpha}) u_{\alpha}^{*} d\Omega =$$

$$\int_{\Gamma_{\sigma}} (p_{\alpha} - \overline{p}_{\alpha}) u_{\alpha}^{*} d\Gamma +$$

$$\int_{\Gamma_{u}} (\overline{u}_{\alpha} - u_{\alpha}) p_{\alpha}^{*} (u_{\sigma}^{*}) d\Gamma$$
(53)

and

$$\int_{\Omega} \left[\left(N_{\alpha\beta} w_{\beta} \right)_{,\alpha} - \frac{N_{\alpha\beta}}{R_{\alpha\beta}} + \left(b_{3} - \rho \ddot{w} \right) \right] w^{*} d\Omega \tag{54}$$

$$= \int_{\Gamma_{V}} \left(\overline{V}_{n} - V_{n} \right) w^{*} d\Gamma + \int_{\Gamma_{w}} \left(w - \overline{w} \right) V_{n}^{*} d\Gamma$$

where $(\cdot)^*$ denote test function in stress and displacements. Using the compatibility equations on the constitutive

a nonlinear part as follows: equations (i.e., compatibility is satisfied a priori), the surface stresses may be written as the sum of a linear part and

$$N_{\alpha\beta} = N'_{\alpha\beta} + N^{(n)}_{\alpha\beta} + C\kappa_{\alpha\beta}w \tag{55}$$

where $N'_{\alpha\beta}$ is the linear part

$$N'_{11} = C(u_{1,1} + \nu u_{2,2})$$

$$N'_{22} = C(u_{2,2} + \nu u_{1,1})$$

$$N'_{12} = \frac{1}{2}C(1 - \nu)(u_{1,2} + u_{2,1})$$
(56)

 $N_{\alpha\beta}^{(n)}$ is the nonlinear part

$$N_{11}^{(n)} = \frac{C}{2} (w_{,1}^2 + \nu w_{,2}^2)$$

$$N_{22}^{(n)} = \frac{C}{2} (w_{,2}^2 + \nu w_{,1}^2)$$

$$N_{11}^{(n)} = \frac{1}{2} C (1 - \nu) w_{,1} w_{,2}$$
(57)

and

$$\kappa_{11} = \frac{1}{R_{11}} + \nu \frac{1}{R_{22}}$$

$$\kappa_{22} = \frac{1}{R_{22}} + \nu \frac{1}{R_{11}}$$

$$\kappa_{12} = \frac{1 - \nu}{R_{12}}$$
(58)

Since the material is linear elastic and isotropic, we may

write that

$$N'_{\alpha\beta}u^*_{\alpha,\beta} = C_{\alpha\beta\gamma\delta} u_{\gamma,\delta}u^*_{\alpha,\beta} = N'^*_{\gamma\delta} \left(u^*_{\eta}\right)u_{\gamma,\delta}$$
 (59)

where $N_{\gamma\delta}^{'*}=C_{\alpha\beta\gamma\delta}~u_{\alpha,\beta}^{*}$. Also, since $N_{\alpha\beta}n_{\beta}=p_{\alpha}$, we may write that

$$p_{\alpha} = N'_{\alpha\beta}n_{\beta} + N^{(n)}_{\alpha\beta}n_{\beta} + C\kappa_{\alpha\beta}wn_{\beta}$$
 (60)

Also define $\hat{p}_{\alpha} = (p_{\alpha}, \bar{p}_{\alpha}), \ \hat{u}_{\alpha} = (u_{\alpha}, \bar{u}_{\alpha}) \text{ on } (\Gamma_{u}, \Gamma_{\sigma}), \text{ and }$

 $N^*_{\alpha\beta}n_{\beta}=p^*_{\alpha}$ Using the divergence (Gauss) theorem on eq.53 and on modified variational statements eq. 54, and after some tedious algebra, one obtains the

$$0 = \int_{\Omega} \left[N_{\alpha\beta}^{\prime *} (u_{\sigma}^{*})_{,\beta} u_{\alpha} \right] d\Omega +$$

$$\int_{\Omega} \left[b_{\alpha} - \rho \ddot{u}_{\alpha} \right) u_{\alpha}^{*} d\Omega -$$

$$\int_{\Omega} \left[N_{\alpha\beta}^{(n)} u_{\alpha,\beta}^{*} \right] d\Omega -$$

$$\int_{\Gamma_{\sigma}} \hat{p}_{\alpha} u_{\alpha}^{*} d\Gamma + \int_{\Gamma_{u}} \hat{u}_{\alpha} p_{\alpha}^{*} d\Gamma$$

$$(61)$$

and

$$0 = \int_{\Omega} \left[-\frac{N_{\alpha\beta}^{(n)}}{R_{\alpha\beta}} + (b_3 - \rho \ddot{w}) \right] w^* d\Omega -$$

$$\int_{\Omega} \left[(N_{\alpha\beta} w_{,\beta}) w_{,\alpha}^* \right] d\Omega + \int_{\Omega} \left[N_{\alpha\beta} w_{,\beta} n_{\alpha} w^* \right] d\Omega -$$

$$\int_{\Gamma_{\nu}} \left(\overline{V}_n - V_n \right) w^* d\Gamma - \int_{\Gamma} \left(w - \overline{w} \right) V_n^* d\Gamma$$
(62)

type loads can also be included in the b_{α} vector. bending-type stresses are included automatically. Follower ing the formulation easier to implement. tion functions of lower order than the displacements, makcan be derived. In this mixed formulation, the stresses form, so that the residual vector and the tangent stiffness In this form, these equations maybe written in incremental $N_{lphaeta}^{\prime *},N_{lphaeta}^{(n)},p_{lpha}^{*},V_{n}^{*}$ may be interpolated with interpola-In-plane and

SOLUTION ALGORITHMS FOR STATIC AND DYNAMIC ANALYSIS

cedure is followed: after inflation, the following static nonlinear analysis pro-In order to compute the initial shape of the membrane

- res and tangent stiffness matrix K_T ; apply the pressure load, and compute the residual vector
- update displacements to $\mathbf{q}_{new} = \mathbf{q}_{old} + \Delta \mathbf{q}$; solve for the displacement increment as $\Delta \mathbf{q} = \mathbf{K}_{\mathbf{T}}^{-1} \cdot \mathbf{res}$;
- check norm of \mathbf{res} or norm of $\Delta \mathbf{q}$ as a check of conver-
- erwise continue the iteration. • if norms are within tolerance, apply next load step, oth-

trol analysis, is slightly different, and proceeds as follows: The dynamic equilibrium analysis, also required for con-

- loads from $\mathbf{f} = \mathbf{K}_{\mathbf{T}} \cdot \mathbf{q}$; ness matrix $\mathbf{K_T}$ computed at time t to compute the nodal nodal displacements \mathbf{q} and velocities $\dot{\mathbf{q}}$, use the global stiffgiven the equilibrium solution (state vector) in terms of
- trix, and the external force vector, including control force trix (including initial stress terms), the global damping materms at time t + dt; compute the global mass matrix, the global stiffness ma-
- corrector scheme); tion scheme (a possible chice is a Newmark type predictor-update the state vector according to the time integra-
- otherwise recompute; forces) at time t + dt is smaller than a pre-set tolerance, check that the residual of forces (internal less external
- go to the next time step.

ities of the tangent stiffness matrix must be homotopic in tracing geometric or material instabilities such as singular-All these methods can be considered to be homotopy More generally, a solution method capable of

VI. SOME APPLICATIONS

ARISE Spacecraft model

to reflect both RF and sunlight. A simple model of the In this case half of an inflatable envelope is metallized

> in Part 2. elements developed in Part 1 of this paper will be described elements. A more detailed simulation using the membrane at one point on the torus, also modeled with beam finite case. spacecraft bus. fied command of one of the reaction wheels located on the model was built, mode shapes were generated. Representative material properties were used for this 25m diameter brane elements to model the lenticular structure. Once the model the struts and torus. A simple circular mesh generator was added to IMOS to allow a set of plate or memshown in Figure 6, uses Bernoulli-Euler beam elements to and focal length f = D/2. The finite element mesh model is an off axis parabolic reflector, with scalable diameter. cooling past the glass transition temperature). The model and struts are to be inflatable, but later rigidized (e.g. by is joined to a spacecraft bus by struts (3 here). The torus ARISE inflatable antenna was built in IMOS. The simulation model of the ARISE spacecraft is shown in Figure The lenticular envelope is supported by a torus, which Figure 7 shows the input excitation given by a speci-Figure 8 shows the dynamic deformation

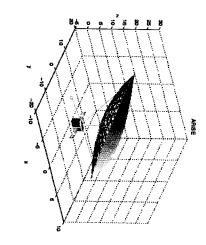


Figure 6. ARISE simulation model

B. Inflatable modeling package for IMOS

ric nonlinearities, pressure, and follower loads. stiffness are derived including effects of pre-stress, geometing the principle of virtual work, the residual and tangent of the element have been coded large deformations. Both 3 and 6 node triangular versions rial constitutive equation and so is capable of modeling The element uses nonlinear kinematics and a linear matecided upon developing a nonlinear membrane shell element based upon previous work in the area of rubberlike models. for large deformations. After these investigations we dea linear membrane element with tension; a shell element modeling, and were developed for IMOS to at least a theregime, but may be used within a corotational formulation ble of providing accurate results in the small deformation with pre-stress. These isoparametric [2] elements are capaoretical level. Early efforts included a linear shell element; Various options were considered here for the membrane into matlab/IMOS. Us-These de-

2 of this paper. on these numerical developments will be described in Part Zernike polynomials, as shown in Figure 11. More details rors in an rms sense, and decomposes the surface error into displacement of the torus when the surface is constrained to be on a parabolois. The code also computes surface erapplication of the inflation pressure. Figure 10 shows the been developed to determine surface displacements upon of boundary changes including control forces. Code has have simulated the inflation process (Figure 9), and effects sections of this paper. velopment have been extensively described in the previous Using a homotopy approach, we

VII. CONTROL AND STABILIZATION OPTIONS FOR Gossamer Spacecraft

brane reflectors will be will be discussed in Part 2 of this the torus structure. More details on shape control of meming errors such as those created by incorrect deployment of a uniform, flat membrane) they are quite effective in reducmove all surface errors (in particular the errors in inflating of turnbuckles for control. While turnbuckles cannot reperiments have been done to investigate the effectiveness Given the above element some limited shape control ex-

ence on the deployment trajectory. Specifically: crease formation in the film material, which has an influinflatable structures are tightly packaged with tendency to surface accuracy. Deployment control is advisable, since Shape control represents a challenge for maintenance of necessary to compensate for solar pressure disturbances. interferometric instruments. Momentum control becomes samer spacecraft must fly in a formation. Pointing control is very demanding when inflatable apertures are used in interaction becomes the dominant cause for possible instastructures get larger, and more flexible, control-structure dynamic noise and ageing. In terms of attitude control, as problems arising from shape errors originating in manufacturing errors, fabrication errors, and errors deriving from craft is multifaceted [4], [5], [6], [7], [8], [9], [10]. There exist lems. In general, the control problem for gossamer spacecraft as well, but in general they present additional probbegun to be addressed. Some are common to other spaceassociated with gossamer-like spacecraft, which have only model. There is a variety of dynamics and control issues scheme which must be robust to uncertainties in the plant missions (3 to 5 years) requires a sensing and actuation dynamics, and uncertainties in the interaction with the enibility in large structures, unmodeled sensor and actuator common to most of the gossamer spacecraft envisioned in NASA missions. This commonality stems from the fact to modeling errors. These may arise from unmodeled flexthat their control design and performance is very sensitive system identification methodologies and algorithms are Robust and realistic control, sensing, estimation, and Translational control becomes necessary if the gos-The long life expectancy of these envisioned

sunshades, and inflatable reflector structures are light, pos-Attitude Stabilization and Pointing Control: solar sail,

> quency structural modes. necessary for tight requirements, relative to the low freaddressed as if they were more traditional structures. sibly very large, and hence simultaneously quite flexible problem is difficult because a high control bandwidth is The pointing issues of large flexible spacecraft cannot

- can lead to substantial propellant requirements to maintain the propellant mass alone could be prohibitive. pointing, as in the ARISE study. For very large reflectors, be large because the surface is large and opaque, and the center of pressure to center of mass offset is also large. This • Momentum Control: One issue is that solar torques will
- membrane. Recently, constant-force springs have been prodeployed position of the torus. posed for use to make the membrane less sensitive to the structure that distributes the attachment load over the thin torus. The membrane itself may have a rim or serpentine and laser keratectomy. In general, the membrane must be supported by a frame, possibly an inflatable ring or piezo-optical polymer membrane, electrochromic patches, ble networks, piezo-electric polymer membrane - PVDF, have been demonstrated in flight: active turnbuckles, cariety of techniques that have been considered, but none lar power array, or an inflatable reflector there are a va-• Shape Control: To control the shape of a sunshield, so-
- of both deltaV control and attitude control required to keep very specific to solar sails, and results from a combination the sail pointed towards the Sun. • Thrust Vector/Steering Control: this type of control is

VIII. CONCLUSIONS

also presented. A discussion on control problems posed by obtained with the formulation outlined in this paper are large membrane structures in space will be included in Part to the finite element derivation. Some numerical results precision inflatable structures. A boundary integral formutions of motion for a membrane to be used in simulations of lation has also been presented, as a promising alternative Using finite elements, I have derived the incremental equasolar sails, and heat control surfaces such as solar shields. built from inflatable structures, reflecting surfaces such as and analyzing gossamer-type spacecraft such as antennas dynamics and control problems one faces when modeling The purpose of this paper is to shed some light on the

National Aeronautics and Space Administration. fornia Institute of Technology, under a contract with the was carrieed out at the Jet Propulsion Laboratory, Cali-Achnowledgement The research described in this paper

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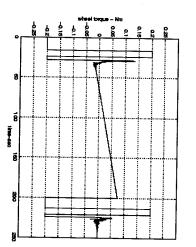


Figure 7. Excitation Input: reaction wheel torque for re-orientation vs. time.

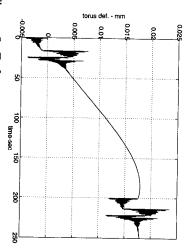


Figure 8. Deformation of torus edge vs. time.

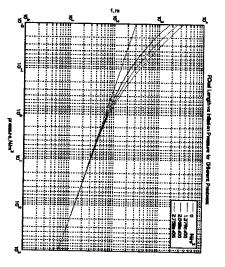
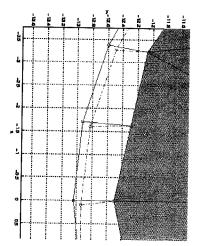


Figure 9. Focal Length vs. Inflation Pressure for Different Pre-stress levels.



springs under inflation pressure in order for the reflector Figure 10. Displacement of torus and constant force to produce a parabolic surface.

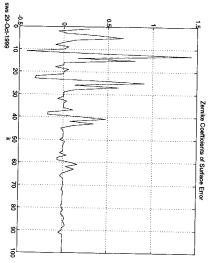


Figure 11. Zernike's coefficients of surface error of inflatable lenticular dish.